

Ceramic Frit Comments

SP 001—2015-03-25

CERAMIC FRIT SPANDREL:

Minimum Size: 12" x 24"

Colors: Wide Range of standard and custom colors available. Call the local plant for details.

1. Releases of standard color ceramic frit fewer than 1000 sq. ft. will be assessed \$125 set-up charge.
2. All of Trulite's spandrel glass is designed to be glazed against a uniform, opaque background and is not recommended for use in transoms, partitions or other areas where a dark background is not available.
3. All glass substrates for spandrel must be heat-treated. Heat-strengthening of spandrel is recommended. Tempered spandrel is only recommended when safety glass is needed for hazardous areas per the building code.
4. Trulite Glass & Aluminum Solutions reserves the right to change substrate glass suppliers.
5. Inspection guidelines/quality are per ASTM C 1048. Color and reflectance may vary slightly when viewed against a uniform, opaque background and is considered acceptable. Pinholes and scratches viewed in reflectance are acceptable if inspected at 10 feet per C1048. If double coating is required for any reason, additional charges will apply and customer must specify on quote request and subsequent order.

Custom Color Ceramic Frit

Customer will supply 2" x 2" color sample on glass or metal. Upon receipt, customer will be charged \$125.00 per color to obtain color matched paint. After paint is received, a limited number of 12" x 12" samples will be produced.

The color is subject to factory and customer approval.

Full size mock-ups are required. Pricing is at the low volume square foot price plus \$500.00 set-up charge.

All custom projects must be approved by the architect or building owner after viewing full size mock-up. A letter of approval must be received before any custom color spandrel order is processed.

White and Pastel Colored Ceramic Frit

Variations in perceived color may occur with any ceramic frit color. Those variations will be more apparent with white or light colors than darker colors because of unavoidable light transmission. Furthermore, due to inherent variations in ceramic frit thickness, light colors are more readily influenced by the colors of materials installed behind the glass. For example, the area behind a white ceramic frit glass is recommended to be a uniform light color versus a dark uniform color.

White and pastel colored ceramic frit may require a double pass with additional charges and must be approved by the architect or building owner after viewing a full size mock up. It is important that this mock-up include materials representative of those that will actually be installed behind the spandrel panel.

While Trulite Glass & Aluminum Solutions will take every precaution to control color uniformity, Trulite Glass & Aluminum Solutions takes no responsibility for variations in color thickness, which are within our quality standards.